



THERMOLENE® SEBS SPF ROOF RESTORATION SYSTEM GUIDE SPECIFICATION

PART 1 GENERAL

1.1 SUMMARY

- A. Furnish all labor, materials, tools and equipment necessary for the application of a new sprayed-in-place, polyurethane foam and fluid-applied roof system, including accessory items, as specified herein.
- B. All existing HVAC and other equipment shall be protected from any damage that could be caused by roofing demolition, foam over spray, fluid-applied membrane, and mishandling.
- C. Raising, re-setting, and protection of air conditioning equipment, ventilators, and exhaust fans may be required.
- D. Related Sections:
 - 1. Section 03 03 00 - Cast-in-Place Concrete
 - 2. Section 05 30 00 - Metal Decking
 - 3. Section 06 10 00 - Rough Carpentry
 - 4. Section 07 20 00 - Thermal Protection
 - 5. Section 07 50 00 - Membrane Roofing
 - 6. Section 07 60 00 - Flashing and Sheet Metal
 - 7. Section 07 70 00 - Roof and Wall Specialties and Accessories
 - 8. Section 08 60 00 - Roof Windows and Skylights

1.2 SYSTEM DESCRIPTION

- A. **THERMOLENE® SEBS** shall be a complete system of compatible materials to create a seamless waterproof roofing membrane to comply with the warranty requirements of this specification.
- B. **THERMOLENE® SEBS** shall be designated for application on the specific type of deck as indicated on the drawings and specifications.

1.3 SUBMITTALS

- A. Product Data: Submit manufacturers' literature, technical data, material safety data sheets (MSDS) and installation instructions for primers (if required), polyurethane foam and protective fluid-applied membranes. Submit letter of certification that their products comply with the materials specified.
- C. Samples: Submit samples of **THERMOLENE® SEBS roofing system**. Samples shall be construed as examples of finished color and texture of the system only.
- D. Applicator Approval: Submit letter from manufacturer stating applicator is approved to install the **THERMOLENE® SEBS** roofing system.
- E. Warranty: Submit specimen copy of manufacturer's standard warranty.

1.4 QUALITY ASSURANCE

- A. Supplier Qualifications: **THERMOLENE® SEBS**, as supplied by THERMO MATERIALS® is approved for use on this project.
- B. Applicator Qualifications: The applicator shall be approved to install specified roofing system. Manufacturer's written verification of applicator approval is required.
- C. Requirements of Regulatory Agencies:
 - 1. The fluid-applied roof membrane system shall be rated Class "A" (Spread of Flame) per ASTM E108.
 - 2. Materials used in the fluid-applied roof membrane system shall meet Federal, State and local VOC regulations.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Containers and Packaging: Materials shall be delivered in original, tightly sealed containers, clearly labeled with the manufacturer's name, brand name, type of material and batch number(s).
- B. Storage and Handling: It is recommended to store materials at 75°F (23.8°C) with careful handling to prevent damage to products. All materials shall be stored in compliance with local fire and safety requirements. Do not store at high temperature or in direct sunlight.

1.6 PROJECT CONDITIONS

- A. The sprayed polyurethane foam applications shall not proceed during periods of inclement weather. Do not apply the sprayed polyurethane foam below the temperature and/or above humidity specified by the manufacturer for ambient air and substrate.
- B. Do not apply protective membranes when surface temperature is less than 40°F (4.4°C). Do not apply if there is ice, frost, surface moisture or visible dampness present on the surface to receive membrane. Prior to applying the protective fluid-applied membranes, check the polyurethane foam to insure that the surface is dry. Apply protective fluid-applied membranes in accordance with the fluid-applied membrane manufacturer's application instructions.
- C. Wind barriers may be used if wind conditions could affect the quality of the polyurethane foam or protective fluid-applied membrane installation.

1.7 WARRANTY

- A. Upon request, THERMO MATERIALS® shall offer its standard warranty upon receipt of a properly executed warranty request form.

PART 2 PRODUCTS

2.1 POLYURETHANE FOAM

- A. The polyurethane foam manufacturer and the polyurethane foam system must be approved for use in a warranted roof system by THERMO MATERIALS®.
- B. The foam to be applied shall be a two-component, sprayed-in-place, rigid-class polyurethane foam, having a nominal density of 3 lbs per cubic foot and a thermal conductance ("K" Factor) of .16 btu/hr/sqft/°F/in at 70°F.
- C. Typical performance requirements of cured foam used on this project are:

PERFORMANCE REQUIREMENTS FOR CURED FOAM		
PHYSICAL PROPERTIES	TEST METHOD	RESULTS
Tensile Strength	ASTM D1623	50 psi min.
Density	ASTM D1622	2.7 to 3.2 pcf
Compressive Strength	ASTM D1621	40 - 60 psi
Closed Cell Content	ASTM D1940	90% min.
Dimensional Stability 158°F, 100% RH, 28 Day	ASTM D2126	15% max.
K Factor (aged)	ASTM C518	0.14 - 0.16
Flame Spread	ASTM E84	75 max

2.2 FLUID-APPLIED MEMBRANE SYSTEM

- A. The THERMOLENE® SEBS fluid-applied system shall be manufactured by THERMO MATERIALS®, 301 Walnut Springs Rd., Lindale, TX 75771, Toll Free (800) 882.7007, Fax (903) 881-8787, www.thermomaterials.com.
- B. Protective Fluid-applied Materials:
1. Liquid Flashing: **THERMOLENE® SEBS**, white or gray in color.
 2. Protective Membrane: **THERMOLENE® SEBS**, white or gray in color. Note: THERMOLENE® SEBS white meets ENERGY STAR® and LEED reflectance and emissivity performance requirements (for low-slope roofs) and is approved by the Cool Roof Rating Council (CRRC).
- C. Typical performance requirements for the cured protective fluid-applied membrane used on this project are:

PERFORMANCE REQUIREMENTS OF CURED FILM		
PHYSICAL PROPERTIES	TEST METHOD	RESULTS
Tensile Strength	ASTM D412	2,140 psi
Elongation	ASTM D412	830%
Permanent Set	ASTM D412	<10%
Water Resistance	ASTM D471	<20% @ 7 days
MVT @ 30 mils	ASTM E96	2.9 English
Shore A	ASTM D2240	50 - 55
Adhesion	ASTM D903	5 lb/in+
Thermal Shock	Alternate Heat/Cold	No Loss of Adhesion

2.3 ACCESSORIES

- A. Flashings and waterproof coverings for expansion joints shall be compatible with specified **THERMOLENE® SEBS** roofing system.
- B. Miscellaneous materials such as primers, adhesives, elastomeric caulking compounds, metal, vents and drains shall be a composite part of the roof system and shall be compatible with specified **THERMOLENE® SEBS** roofing system.
- C. Granules (Optional): When used, shall be of the size and type recommended by THERMO MATERIALS®, and broadcast into the final top membrane.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Inspect surfaces, which will receive the **THERMOLENE® SEBS** roofing system to make sure they are clean, smooth, sound, properly prepared, and free of moisture, dirt, debris, or other contaminants.
- B. Verify that all roof penetrations, mechanical equipment, cants, edge metal, and other on-roof items are in place and secure.
- C. Verify that all critical areas around the immediate vicinity of the spray area are suitably protected.
- D. Verify that all roof drains are clean and in working order.
- E. Verify that all air conditioning and air intake vents are suitably protected or closed.
- F. Verify that there are no areas of ponding water concerns on any part of the roof that will not dry up within 48 hours.

3.2 PROTECTION

- A. The overspray and/or solvents from sprayed polyurethane foam and protective fluid-applied materials can carry considerable distances and care should be taken to do the following:
 - 1. Post warning signs noting potential overspray hazard within 100' of work area.
 - 2. Mask off or cover all air intakes near the work area to prevent odors from entering occupied areas of the building or structure.
- B. All surfaces not to receive system specified shall be protected from overspray hazard i.e. windows, doors, exterior and vehicles. Protective coverings shall be secured against wind.

3.3 SURFACE PREPARATION

- A. Built-Up Roof
 - 1. All loose gravel, dust and residue shall be removed using power vacuum equipment, power sweeper, air blowing, or other suitable means.
 - 2. The roof shall be thoroughly inspected or tested to determine if moisture is present within the roof assembly. Saturated insulation must be removed and replaced with compatible materials.
 - 3. The existing roof shall be thoroughly inspected for adhesion between felts, insulation, and deck. Areas of poor adhesion should be fastened. Blisters, buckles, wrinkles and fishmouths shall be cut out and/or fastened.
 - 4. All soft mastic or other materials that impede polyurethane foam adhesion shall be removed.
 - 5. Remove or refasten all loose base flashing, counter flashing and gravel stops as required.
 - 6. Existing expansion joints should be inspected and repaired as necessary.
 - 7. Electrical and mechanical conduits should be relocated or raised above the finished roof surface.
- B. Metal Deck
 - 1. Metal surfaces to be foamed shall be free of rust, loose scale, dust, dirt, grease, oil or other contaminants.
 - 2. Grease, oil or other obvious contaminants must be removed by Thermoclean® surface cleaner and water or other solutions as required by job conditions. Remove all cleaning solutions with plenty of fresh water.
 - 3. Metal surfaces having loose scale or rust must be cleaned and primed with metal primer prior to polyurethane foam application as job conditions dictate. Contact THERMO MATERIALS® for primer recommendations.
 - 4. Fluted metal decks require a suitable method of covering or filling the flutes prior to polyurethane foam application. Flutes may be covered with mechanically fastened board stock or filled with pre-cut board stock or spray applied polyurethane foam.

C. Concrete

1. Remove loose dirt, dust and debris by using compressed air, vacuum equipment or brooming. Oil, grease, form release agents or other contaminants shall be removed with proper cleaning solutions.
2. Priming is required on concrete surfaces, and it is recommended that poured concrete decks be permitted to cure for twenty-eight (28) days prior to the application of primer or sprayed polyurethane foam. Consult polyurethane foam manufacturer for primer recommendations.
3. All joint openings in concrete decks that exceed 1/4 inch shall be grouted or caulked and allowed to thoroughly cure prior to application of primer or sprayed polyurethane foam.
4. The **THERMOLENE® SEBS** roofing system is not recommended for lightweight or insulating concretes unless tests have been made to determine that adequate adhesion can be obtained or unless an overlayment is installed.

D. Wood

1. Plywood shall be exterior grade not less than 1/2 inch thick, nailed firmly in place. Attachment must meet building code requirements for resistance to wind uplift.
2. Plywood shall contain no more than 18% water, as measured in accordance with ASTM D4444, or ASTM D4442.
3. Deck shall be free of loose dirt, grease, oil or other contaminants prior to priming or foam application. Remove loose dirt or debris by use of compressed air, vacuum or brooming. No washing shall be permitted.
4. All untreated and unpainted surfaces shall be primed with an exterior grade primer. Priming is required to minimize moisture absorption and eliminate potential polyurethane foam adhesion problems. Contact polyurethane foam manufacturer for primer recommendations.
5. Plywood joints in excess of 1/4 inch shall be taped or filled with a suitable sealant material. If sealant material is used, allow to thoroughly cure prior to application of primer or sprayed polyurethane foam.
6. Tongue & Groove, Sheathing, Planking: Due to the frequency of joints, possibility of variable openings and effects of aging and shrinking, these surfaces must be overlaid with a minimum of 1/4 inch thick exterior grade plywood or suitable covering.

E. Other Surfaces (i.e. Gypsum Board, Polyisocyanurate Board)

1. These materials are generally used over fluted metal decks and must be fastened to achieve necessary wind uplift requirements.
2. Boards shall be firmly butted together along all edges without gaps or openings. Joints exceeding 1/4 inch shall be caulked with a suitable sealant material. Allow sealant to thoroughly cure prior to application of primer or sprayed polyurethane foam.
3. Special care must be taken to prevent these materials from getting wet in storage on the job site and after installation prior to being protected by polyurethane foam. Moisture exposure will damage these materials and may be a cause for replacement.
4. Remove loose dirt and debris by using compressed air, vacuum or light brooming. No power brooming is permitted due to possibility of damage.
5. The installed materials shall be protected from spills of contaminants such as oil, grease, solvents, etc., as these materials cause soiling that cannot be readily removed from the board surfaces.

3.4 SPRAYED POLYURETHANE FOAM APPLICATION

- A. Application Techniques: **Techniques used to apply polyurethane foam to roof assembly shall be those recommended by the manufacturer of the polyurethane foam system.**
- B. Equipment: Equipment used **shall be recommended by the manufacturer of the polyurethane foam system.**
- C. Tolerance: A multiple pass application of polyurethane foam is to be made in accordance with the polyurethane foam manufacturer's specifications and application procedures to reach the specified thickness. A tolerance of +1/4" - 0" per 1" thickness is acceptable.
- D. Texture of Surface: Polyurethane foam surface texture may range from smooth orange peel to verge of popcorn and be acceptable. "Popcorn" surfaces are unacceptable and must be reworked. Note: Texture of polyurethane foam surfaces directly affects membrane coverage rates.

- E. Details: Use of sprayed polyurethane foam at cants is recommended.
- F. Polyurethane foam application shall be limited to an area which can be completed to full foam thickness in one day and base coat applied the same day. Consult the foam manufacturer for minimum curing time before application of the base membrane.
- G. If polyurethane foam is not protected with membrane within 72 hours, surface shall be examined for surface oxidation and moisture contamination. If oxidation or contamination exists, contact polyurethane foam manufacturer for recommendations.
- H. The polyurethane foam surface shall be free of moisture, frost, dust, debris, oils, tars, grease or other materials that will impair adhesion of the protective membrane.

3.5 PROTECTIVE FLUID-APPLIED MEMBRANE APPLICATION

10 YEAR SYSTEM REQUIREMENTS

- A. Protective Membrane: Not designed for use on roofs that have ponding water present. Apply the protective membrane the same day as the polyurethane foam application when possible. Apply **THERMOLENE® SEBS** at a rate of 3 gallons per 100 square feet in a minimum of 2 passes (1.5 gallons per pass) to yield an average thickness of 38 DFT in strict accordance with application procedures outlined by THERMO MATERIALS®. Note: The above application rates are theoretical, calculated for glass-smooth surfaces with no allowances made for loss, job or surface conditions. Therefore, published coverage rates should only be used as a guide for estimating material requirements for a given job.
- B. Granules: If a granule finish is desired, they shall be of the size and type recommended by THERMO MATERIALS®, and broadcast into final pass of the fluid-applied membrane.

3.6 FIELD QUALITY CONTROL

- A. The contractor shall maintain a system to verify compliance with this specification. Thickness of polyurethane foam and applied fluid-applied membrane shall be measured and recorded for each coat and the total protective membrane system.
- B. Any variations from specified limits found by contractor shall be corrected by the contractor.
- C. Total membrane system thickness shall average 38 dry mils with a minimum fluid-applied membrane thickness of the system, at any point on the roof, to be 24 dry mils.

3.7 CLEANING

- A. Remove debris, resulting from completion of fluid-applied membrane operation, from the project site.

3.8 PROTECTION

- A. After completion of application, do not allow traffic on the **THERMOLENE® SEBS** roofing system for a period of at least 48 hours at 75°F (23.8°C) and 50% R.H., or until completely cured.

END OF SECTION

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